Parker Pneumatic



Air Preparation Products Contents - www.parker.com/pneu/frl

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02F Particulate Filters – Miniature

Application

Filters

Coalescers

Regulators

Filter/

Lubricators

This small, aluminum in-line filter is designed to provide protection for portable pneumatic hand tools. It weighs only 2 ounces with a throw-away filter element rated at 5 micron. Either port may be used as the inlet port. Flow is 17 scfm at 90 psig inlet pressure with 5 psig pressure drop.





Port size	Description	Part number
1/4"	Inline filter	02F1BA

Operating information

Supply pressure (max): 200 psig (13.8 bar)

Operating temperature: 32°F to 150°F (0°C to 65.6°C)
Flow capacity†: 17 scfm (8 dm³/s, ANR)

Standard Filtration*: 5 micron

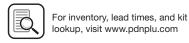
Weight: 0.13 lb (0.06 kg)

- $^\dagger\,$ Inlet pressure 90 psig (6.2 bar). Pressure drop 5 psid (0.3 bar).
- * "F" Series Filters, Type "A" 5 micron elements: All Parker 5 micron elements meet or exceed ISO Class 3 for maximum particle size and concentration of solid contaminants.









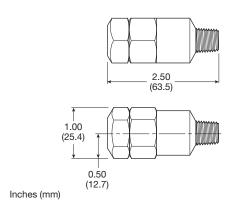
Air Preparation Products **Miniature**

Material Specifications

Body	Aluminum
Baffle	Aluminum
Filter element	Sintered polyethylene
Seals	Nitrile

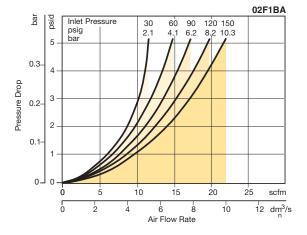
Repair and Service Kits

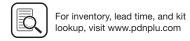
-	
5 Micron	PS436



Flow Charts

1/4" Filter





J3

Mini Particulate Filters

P31 Particulate Filter - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- High efficiency 5 micron element as standard
- Excellent water removal efficiency
- Robust but lightweight aluminum construction
- One hand operation for easy element cartridge removal
- Positive bayonet latch to ensure correct & safe fitting





Manual drain



Port

Filters

Coalescers

Regulators

Filter/ Regulators

size	Description	Part number
1/4"	Poly bowl, manual drain	P31FB92EGMN
1/4"	Poly bowl, pulse drain	P31FB92EGBN
1/4"	Metal bowl, manual drain	P31FB92EMMN
1/4"	Metal bowl, pulse drain	P31FB92EMBN

Operating information

Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar)

Operating temperature:

Plastic bowl 14°F to 125°F (-10°C to 52°C) Metal bowl 14°F to 150°F (-10°C to 65.5°C)

Standard filtration: 5 micron

Flow capacity*: 25 scfm (12 dm³/s, ANR)
Useful retention†: 0.4 US oz. (12 cm³)
Weight: 0.24 lb (0.11 kg)

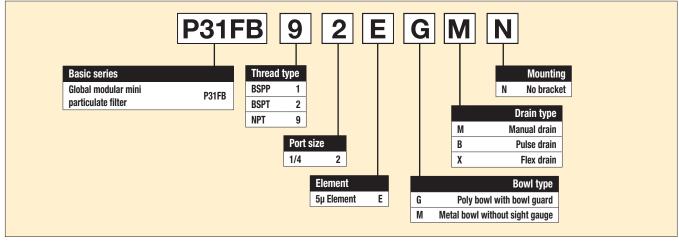
 * Inlet pressure 91.3 psig (6.3 bar). Pressure drop 4.9 psig (0.34 bar).

† Useful retention refers to volume below the quiet zone baffle.

Air quality:

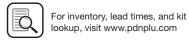
Within ISO 8573-1: 1991 Class 3 (Particulates) Within ISO 8573-1: 2001 Class 6 (Particulates)

Ordering information:









Lubricators

Body	Aluminum	
Body cap	ABS	
Plastic bowl	Polycarbonate	
Metal bowl	Aluminum	
Bowl guard	Nylon	
Element retainer	Acetal	
Baffle	Acetal	
Filter element	Sintered polyethylene	
Seals	Nitrile	

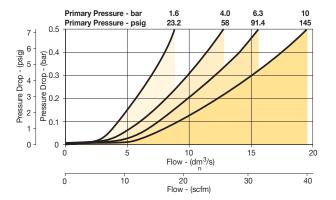
Repair and Service Kits

Plastic bowl / bowl guard, manual drain	P31KB00BGM
Metal bowl / w/o sight gauge, manual drain	P31KB00BMM
Plastic bowl / bowl guard, pulse drain	P31KB00BGB
Metal bowl / w/o sight gauge, pulse drain	P31KB00BMB
5μ particle filter element	P31KA00ESE
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB

1.58 (40) 1.58 .79 (40)(20).84 (21.4) 4.91 124.8) 4.71 (119.6) 5/32 (4mm) I.D. tùbe Bowl barb fitting 1.30 removal clearance (33)Inches (mm)

Flow Charts

P31 1/4 Particulate Filter





Manual Drain



Pulse Drain

Miniature Particulate Filters

14F Particulate Filters - Miniature

- Excellent water removal efficiency
- Unique deflector plate that creates swirling of the air stream ensuring maximum water and dirt separation
- Easily disassembled for servicing without the use of tools
- 5 micron element standard

Filters

Coalescers

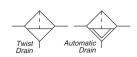
Regulators

Regulators

Filter/

Lubricators

- Interchangeable twist and automatic pulse drains
- 1/8" & 1/4" ports (NPT, BSPP & BSPT)



Port size	Description ‡	Part number
1/8"	Poly bowl, twist drain	14F01BB
1/8"	Metal bowl, twist drain	14F03BB
1/8"	Poly bowl, auto pulse drain	14F05BB
1/8"	Metal bowl, auto pulse drain	14F07BB
1/4"	Poly bowl, twist drain	14F11BB
1/4"	Metal bowl, twist drain	14F13BB
1/4"	Poly bowl, auto pulse drain	14F15BB
1/4"	Metal bowl, auto pulse drain	14F17BB
	, ,	

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Supply pressure (max):

 Plastic bowl
 0 to 150 psig (0 to 10.3 bar)

 Metal bowl
 0 to 250 psig (0 to 17.2 bar)

 Auto pulse drain
 10 to 250 psig (0.7 to 17.2 bar)

Operating temperature:

 Plastic bowl
 32°F to 125°F (0°C to 52°C)

 Metal bowl
 32°F to 175°F (0°C to 80°C)

 Auto pulse drain
 125°F (52°C) or less

Flow capacity†:

High flow 1/8" 22 scfm (10.4 dm³/s, ANR) 1/4" 24 scfm (11.3 dm³/s, ANR)

Bowl capacity: 1 oz.

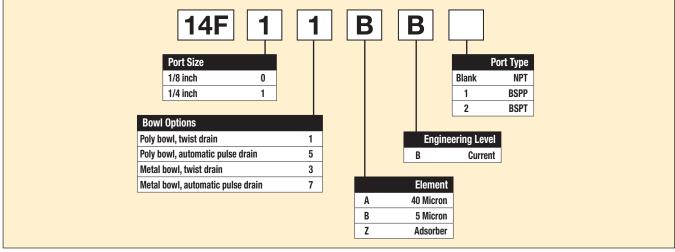
Auto pulse drain tube barb 1/8 inch

Weight: 0.41 lb (0.18 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and

5 psig pressure drop.

Ordering information:



J6







Miniature / Inline

Air Preparation Products

Material Specifications

Miniature Particulate Filters

•	
Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl without sight gauge	Zinc
Deflector, element holder & baffle	Plastic
Twist drain, body & stem	Plastic
Twist drain, seals	Nitrile
Auto pulse drain, piston & seals	Nitrile
Auto pulse drain, stem, seat, adaptor & washers	Aluminum
Element	Plastic
Adsorber (optional)	Activated charcoal
Seals	Nitrile

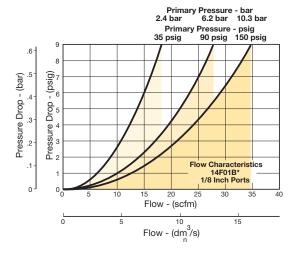
Repair and Service Kits

•	
Poly bowl / auto pulse drain	PS408BP
Poly bowl / twist drain	PS404P
Metal bowl / auto pulse drain	PS451BP
Metal bowl / twist drain	PS447BP
40 Micron element	PS401P
5 Micron element	PS403P
5 Micron cartridge kit	PS407P
Adsorber element	PS452P
Mounting bracket kit	PS417BP

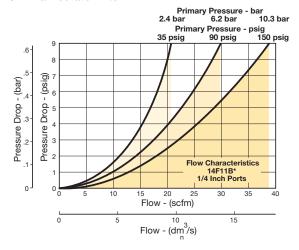
1.53 (39) .39 (10) **Automatic Pulse Drain** 4.21 3.82 (107) (97) †4.26 †3.87 (108)Accepts 1/8" Tubing 1.60 (41) † With auto pulse drain Bowl removal Inches (mm) clearance.

Flow Charts

14F 1/8" Particulate Filter



14F 1/4" Particulate Filter







Miniature Coalescing Filters

02F Coalescing Filters - Miniature

- Clear nylon housing.
- Full length support tube.
- Positive tube seals.
- Optional filter grades available.
- Disposable.

Filters

Coalescers

Regulators

Filter / Regulators

Application

The 02F Miniature Inline Filter is designed to remove 99.9%+ of the aerosols and sub-micron particles from your air system.





Operating information

Pressure & temperature: 100 psig at 125°F

(0.69 bar at 52°C) or less

 $\begin{array}{ccc} \mbox{High flow}^{\dagger} \colon & \mbox{Grade 6} & 3.5 \mbox{ scfm (1.65 dm}^3/\mbox{s, ANR)} \\ \mbox{Grade 10} & 5.3 \mbox{ scfm (2.50 dm}^3/\mbox{s, ANR)} \end{array}$

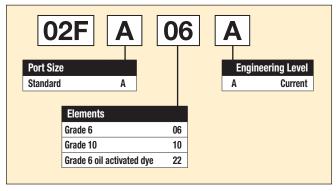
Port size: 1/4 I.D. hose slip on

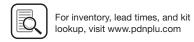
tang standard

† scfm @ 1 psid operating pressure 100 psig.

Port size Element Part number Grade 6 (0.01 micron) 02FA06A 1/4" I.D. Grade 10 (1.0 micron) 02FA10A Grade 6 (oil activated dye) 02FA22A

Ordering information:





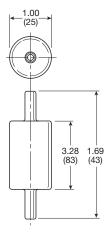
J8

Lubricators

Miniature Coalescing Filters

Material Specifications

Element	Borosilicate & Felt Glass Fibers	
Housing	Nylon	

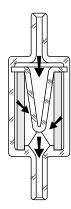


Inches (mm)

Air Preparation Products Miniature / Inline

Operation

The contaminated air enters the filters interior and is forced through the elements membrane of Borosilicate glass fibers. Contaminants and aerosols are collected and distributed evenly along the entire tubes length. This is accomplished by the use of the "center post" which not only provides this "drop out pocket", but also provides a stable support.



J9

P31 Coalescing and Adsorber Filters - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- Removes liquid aerosols and sub micron particles
- Oil free air for critical applications, such as air gauging, pneumatic instrumentation and control
- Differential Pressure Indicator (DPI) standard on coalescing
- Positive bayonet latch to ensure correct and safe fitting
- Adsorbing activated carbon element removes oil vapors and most hydrocarbons

To optimize the life of coalescing element, it is advisable to install a P31F pre-filter with a 5 micron element upstream of the coalescing filter.

> To optimize the life of an Adsorber it is advisable to install a P31 Coalescing Filter upstream of the Adsorber. Adsorber element should be replaced approximately every 1000 hours of service.



Port size	Description	Element	Part number
1/4"	Poly bowl, manual drain	0.01 micron	P31FB92DGMN
1/4'	Poly bowl, pulse drain	0.01 micron	P31FB92DGBN
1/4"	Metal bowl, manual drain	0.01 micron	P31FB92DMMN
1/4'	Metal bowl, pulse drain	0.01 micron	P31FB92DMBN



Operating information

Supply pressure (max):

Poly bowl 150 psig (10 bar) Metal bowl w/ DPI 150 psig (10 bar) Metal bowl w/o DPI 250 psig (17 bar)

Operating temperature:

Plastic bowl 14°F to 125°F (-10°C to 52°C) Metal bowl 14°F to 150°F (-10°C to 65.5°C)

Standard filtration: 1.0 and 0.01 micron

Adsorber Max. oil carryover (ppm w/w)

0.003 @ 70°F (21°C)

Flow capacity*:

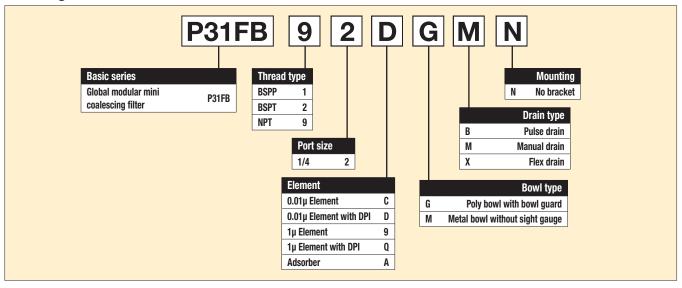
12 scfm (5.5 dm³/s, ANR) 1.0 micron coalescing 7.5 scfm (3.6 dm³/s, ANR) 0.01 micron coalescing Activated carbon adsorber 12.7 scfm (6 dm³/s, ANR) Useful retention[†]: 0.4 US oz. (12 cm³)

Weight: 0.24 lb (0.11 kg)

* Inlet pressure 91.3 psig (6.3 bar). Pressure drop 3 psig (0.2 bar), saturated element.

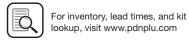
[†] Useful retention refers to volume below the quiet zone baffle.

Ordering Information:









Filters

Coalescers

Regulators

Filter /

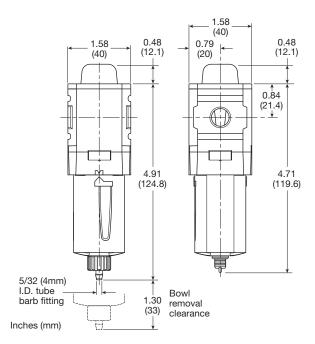
Lubricators

Material Specifications

Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Filter element	Borosilicate cloth
Adsorber element	Activated carbon
Seals	Nitrile

Repair and Service Kits

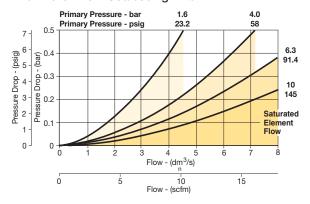
•	
Plastic bowl / bowl guard, manual drain	P31KB00BGM
Metal bowl / w/o sight gauge ,manual drain	P31KB00BMM
Plastic bowl / bowl guard, pulse drain	P31KB00BGB
Metal bowl / w/o sight gauge, pulse drain	P31KB00BMB
1μ coalescing filter element	P31KA00ES9
0.01µ coalescing filter element	P31KA00ESC
Activated carbon adsorber filter element	P31KA00ESA
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB
Differential pressure indicator (replacement)	P31KB00RQ



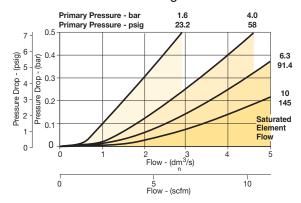
Manual Drain Pulse Drain

Flow Charts

P31 - 1.0 micron flow Coalescing Filter



P31 - 0.01 micron flow Coalescing Filter







J11

10F Coalescing Filters - Miniature

- Removes liquid aerosols and sub-micron particles.
- · Liquids gravitate to the bottom of the element and will not re-enter the airstream.
- Oil free air for critical applications, such as air gauging and pneumatic instrumentation and controls.
- Interchangeable twist and automatic pulse drains.
- Grade 6 element, 99.97% DOP efficiency
- 1/8", 1/4" ports (NPT, BSPP, BSPT)

To optimize the life of coalescing element, it is advisable to install a pre-filter with a 5 micron element upstream of the coalescing filter.

> To optimize the life of an adsorber it is advisable to install a coalescing filter upstream of the adsorber. Adsorber element should be replaced approximately every 1000 hours of service.



Description ‡	Part number
Poly bowl, twist drain	10F01ED
Metal bowl, twist drain	10F03ED
Poly bowl, auto pulse drain	10F05ED
Metal bowl, auto pulse drain	10F07ED
Poly bowl, twist drain	10F11ED
Metal bowl, twist drain	10F15ED
Poly bowl, auto pulse drain	10F13ED
Metal bowl, auto pulse drain	10F17ED
	Poly bowl, twist drain Metal bowl, twist drain Poly bowl, auto pulse drain Metal bowl, auto pulse drain Poly bowl, twist drain Metal bowl, twist drain Poly bowl, auto pulse drain

Standard part numbers shown bold, with Grade 6 Elements (for Grade 10 Elements, replace "E" with "H" in the 6th position). For other models refer to ordering information below.



Operating information

Supply pressure (max):

Plastic bowl 0 to 150 psig (0 to 10.3 bar) Metal bowl 0 to 250 psig (0 to 17.2 bar) Auto pulse drain 10 to 250 psig (0.7 to 17.2 bar)

Operating pressure drop:

2 psig (0.14 bar) 10 psig (0.7 bar) Max recommended (Element should be replaced)

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C) 32°F to 175°F (0°C to 80°C) Metal bowl Auto pulse drain 125°F (52°C) or less

Flow capacity[†]: Grade 6 1/8" 17 scfm (8 dm³/s, ANR)

1/4" 20 scfm (9.4 dm³/s, ANR)

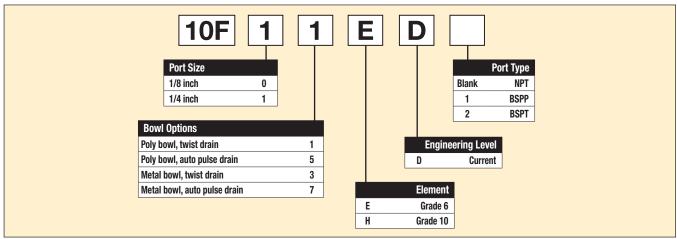
Grade 10 1/8" 19 scfm (9 dm³/s, ANR) 24 scfm (11.3 dm³/s, ANR)

1 oz. Bowl capacity: Auto pulse drain tube barb 1/8 inch 0.41 lb (0.18 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig

pressure drop.

Ordering information:









Filters

Coalescers

Regulators

Regulators

Filter/

Lubricators

[‡] For polycarbonate bowl, see caution in Engineering Section A.

Air Preparation Products Miniature / Inline

Material Specifications

•	
Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl without sight gauge	Zinc
Twist drain, body & stem	Plastic
Twist drain, seals	Nitrile
Auto pulse drain, piston & seals	Nitrile
Auto pulse drain, stem, seat, adaptor & washers	Aluminum
Element holder	Plastic
Element	Borosilicate & felt glass fibers
Seals	Nitrile

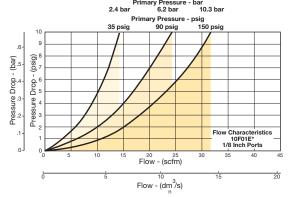
Repair and Service Kits

Poly bowl / auto pulse drain kit	PS408BP
Poly bowl / twist drain kit	PS404P
Metal bowl / auto pulse drain kit	PS451BP
Metal bowl / twist drain kit	PS447BP
Grade 6 element (standard)	PS446P
Grade 10 element (optional)	PS456P
Mounting bracket kit	PS417BP

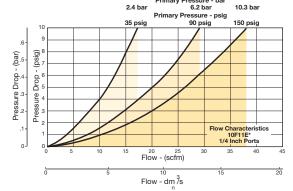
Flow Charts

Grade 6 Element

10F 1/8" Coalescing Filter

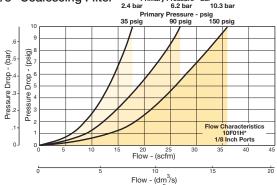


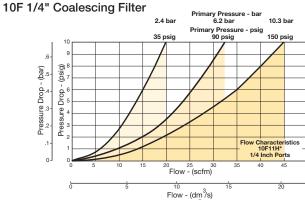
10F 1/4" Coalescing Filter



Grade 10 Element

10F 1/8" Coalescing Filter

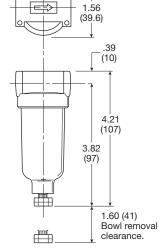




Automatic Pulse Drain



Inches (mm)



1.69

(43)

www.parker.com/pneumatics

Economy Coalescing Filters

15F Coalescing Filters - Economy

- Removes liquid aerosols and sub-micron particles.
- Liquids gravitate to the bottom of the element and will not re-enter the airstream.
- Oil free air for critical applications, such as air gauging and pneumatic instrumentation and controls.
- Interchangeable twist and automatic pulse drains.
- Differential pressure indicator standard.
- 1/4" & 3/8" ports NPT

Note: To optimize the life of coalescing element, it is advisable to install a pre-filter with a 5 micron element upstream of the coalescing filter.

To optimize the life of an adsorber it is advisable to install a coalescing filter upstream of the adsorber. Adsorber element should be replaced approximately every 1000 hours of service.



Port		
size	Description ‡	Part number
1/4"	Poly bowl, metal guard, twist drain	15F12EA
1/4"	Poly bowl, metal guard, auto pulse drain	15F1PEA
3/8"	Poly bowl, metal guard, twist drain	15F22EA
3/8"	Poly bowl, metal guard, auto pulse drain	15F2PEA

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Supply pressure (max): Without DPI

 Plastic bowl Metal bowl
 0 to 150 psig (0 to 10.3 bar)

 With DPI Auto pulse drain
 0 to 150 psig (0 to 10.3 bar)

 10 to 150 psig (0.7 to 10.3 bar)

 10 to 150 psig (0.7 to 10.3 bar)

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C)

Metal bowl 32°F to 175°F (0°C to 80°C)

With DPl 32°F to 125°F (0°C to 52°C)

Flow capacity†: Grade 6 1/8" 30 scfm (14.2 dm³/s, A

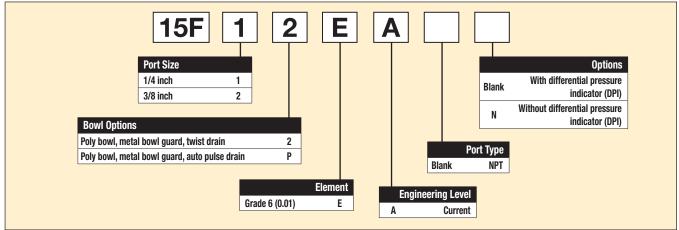
pacity[†]: Grade 6 1/8" 30 scfm (14.2 dm³/s, ANR) 1/4" 30 scfm (14.2 dm³/s, ANR)

Bowl capacity: 2.0 oz. Sump capacity: 0.9 oz.

Weight: 1.2 lb (0.54 kg)

[†] scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop. DPI = Differential pressure indicator

Ordering information:







Lubricators

Filters

Coalescers

Regulators

Filter /

Air Preparation Products Miniature / Inline

Material Specifications

Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl without sight gauge	Zinc
Bowl guards	Steel
Collar	Plastic
Drain	Plastic
Element	Borosilicate & felt glass fibers
Seals	Nitrile
Sight gauge, DPI	Polyamide (nylon)

Repair and Service Kits

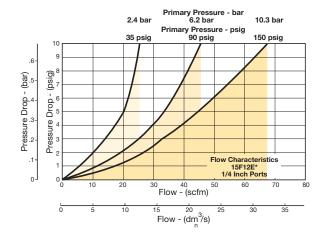
•	
Bowl Guard Kit	PS905P
Poly bowl / automatic pulse drain kit	PS995P
Poly bowl / twist drain kit	PS932P
DPI replacement kit	PS781P
Electronic DPI replacement kit	PS764
Automatic pulse drain kit	PS998P
Twist drain kit	PS512P
Electrical connector: 15mm, 3-pin DIN, 6 ft. cord	PS2932JBP
Filter element kits - Grade 6 (standard)	PS924P
Mounting bracket kit	PS943P
Sight gauge kit	PS914P

2.00 (51) 2.06 (52)4.50 1.86 (47) (114)1.50 Electronic DPI (38)Automatic Pulse Drain 6.85 (174)5.35 (136) ф Accepts 1.77 (45) 1/8" Tubing Bowl removal clearance. ЩШ

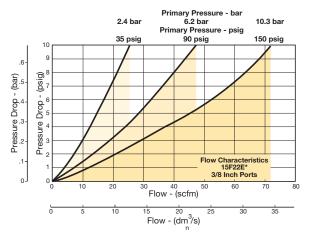
Flow Charts

Grade 6 Element

15F 1/4" Coalescing Filter



15F 3/8" Coalescing Filter





Inches (mm)



Mini Regulators

P31 Regulators - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation.
- Relieving & non-relieving types
- Non-rising knob

Filters

Coalescers

Regulators

Regulators

Filter /

Lubricators





Self relieving regulator with gauge



Non-relieving regulator

Description			
Description	0	Dant months an	

Port size	Description (relieving)	Gauge	Part number
1/4"	125 psig (8 bar)	None	P31RB92BNNP
1/4"	125 psig (8 bar)	Square	P31RB92BN5P

Operating information

Flow capacity*: 1/4 68 scfm (32 dm³/s, ANR)

Operating temperature†: -4°F to 150°F (-20°C to 65.5°C)

Supply pressure (max): 300 psig (20 bar)

Adjusting range pressure: 30 psig (0-2 bar)

60 psig (0-4 bar) 125 psig (0-8 bar) 232 psig (0-16 bar)

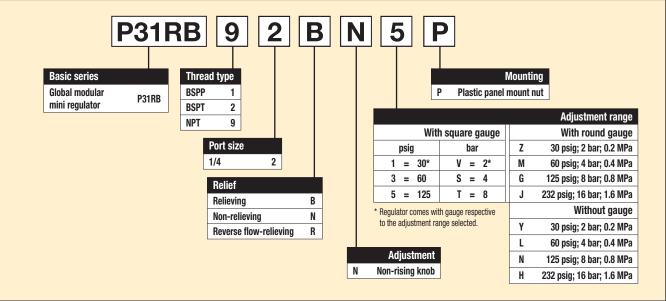
Gauge port (2 each)**

1/8 BSPP, BSPT, NPT

Weight: 0.37 lb (0.17 kg)

- * Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop.
- ** Non-gauge option only.
- † Units with square gauges: 5°F to 150°F (-15°C to 65.5°C)

Ordering Information:









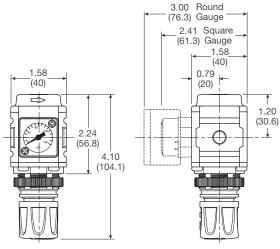
Air Preparation Products Miniature / Inline

Material Specifications

Body	Aluminum
Adjustment knob	Acetal
Bonnet	PBT
Diaphragm assembly	Brass / Nitrile
Valve assembly	Brass / Nitrile
Springs	Steel
Seals	Nitrile
Panel nut	Acetal

Repair and Service Kits

Diaphragm repair kit - relieving	P31KB00RB
Diaphragm repair kit - non-relieving	P31KB00RC
Panel mount nut - aluminum	P31KA00MM
Panel mount nut - plastic	P31KA00MP
Angle bracket (attaches via panel nut)	P31KB00MR
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB

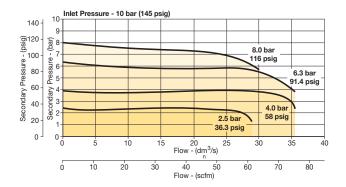


Inches (mm)

NOTE: 1.20 in. (30mm) hole required for panel nut mounting.

Flow Charts

P31 1/4 Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

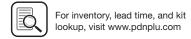
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Gauges

J17

Square flush	0-4 bar	K4511SCR04B
mount gauge	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160
Square with	0-4 bar	P6G-PR10040
adapter kit	0-11 bar	P6G-PR10110
	0-60 psig	P6G-PR90060
	0-160 psig	P6G-PR90160
1.00" Round 1/8"	0-60 psig / 0-4 bar	K4510N18060
center back mount	0-160 psig / 0-11 bar	K4510N18160
40mm Round 1/8"	0-30 psig / 0-2 bar	K4515N18030
Center back mount	0-60 psig / 0-4 bar	K4515N18060
(Not for use with common port regulators)	0-160 psig / 0-11 bar	K4515N18160

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



14R Regulators - Miniature

(Revised 05-09-17)

- Unbalanced poppet standard
- · Solid control piston with lip seal for extended life
- Non-rising adjusting knob
- · Compact design
- Very easy to service
- 1/8", 1/4" ports (NPT, BSPP, BSPT)





Port		
size	Description	Part number
1/8"	Without gauge	14R013FC
1/8"	With gauge	14R018FC
1/4"	Without gauge	14R113FC
1/4"	With gauge	14R118FC

NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.

Operating information

Supply pressure (max): 0 to 300 psig (0 to 20.7 bar)

Secondary pressure ranges

Standard 2 to 125 psig (0 to 8.6 bar) Medium 1 to 60 psig (0 to 4.1 bar) Medium 1 to 30 psig (0 to 2.1 bar) Low 1 to 15 psig (0 to 1 bar) 32°F to 125°F (0°C to 52°C) Operating temperature:

Flow capacity[†]:

Low temperature

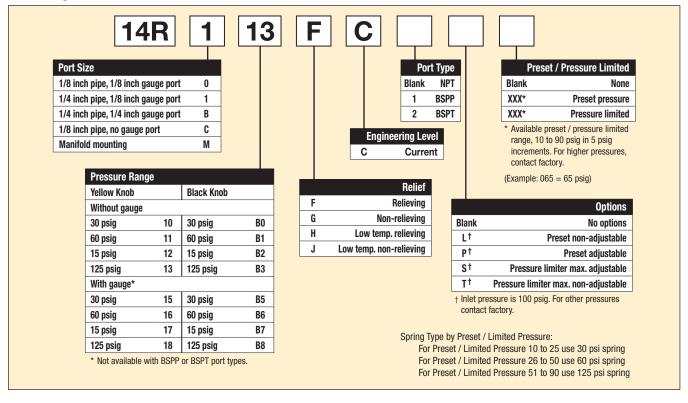
1/8" 13 scfm (6.1 dm³/s, ANR) High flow 1/4" 15 scfm (7.1 dm³/s, ANR)

1/8 or 1/4 inch Gauge ports (2): 0.3 lb (0.14 kg) Weight:

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

-4°F to 125°F (-20°C to 52°C)

Ordering information:











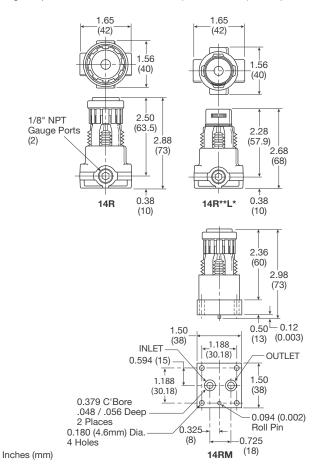
Material Specifications

Adjusting nut	Brass
Adjusting stem & spring	Steel
Body	Zinc
Bonnet, seat, piston & valve poppet	Plastic
Seals	Nitrile

Repair and Service Kits

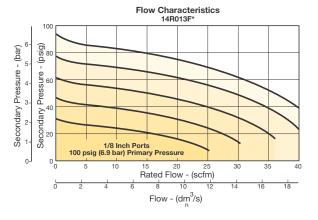
-	
Bonnet assembly kit	L01369
Bonnet tamperproof kit	P01265
30 psig gauge, 1/8" NPT (0 to 2.1 bar)	K4515N18030
60 psig gauge, 1/8" NPT (0 to 4.1 bar)	K4515N18060
160 psig gauge, 1/8" NPT (0 to 11.0 bar)	K4515N18160
60 psig gauge, 1/4" NPT (0 to 4.1 bar)	K4520N14060
160 psig gauge, 1/4" NPT (0 to 11.0 bar)	K4520N14160
Mounting bracket kit* (includes panel mount nut)	PS417BP
Plastic panel mount nuts*	P78652
Metal panel mount nuts*	P01531
Unbalanced non-relieving, poppet / piston kit	PS428P
Unbalanced relieving, poppet / piston kit	PS426P
1-15 psig spring (yellow)	P01176
1-30 psig spring (black)	P01175
1-60 psig spring (white)	P01174
2-125 psig spring (gold)	P01173

^{*} Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

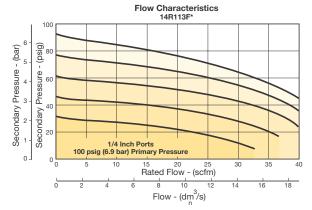


Flow Charts

14R 1/8" Regulators



14R 1/4" Regulators



Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





P3A-R Regulators - Miniature

- · Lightweight plastic body
- Non-rising adjusting knob
- Solid control piston with lip seal for extended life
- Unbalanced poppet standard
- Two full flow 1/8" gauge ports
- Reverse flow capability
- 1/8", 1/4" ports (NPT)



Port size	Description	Part number
1/8"	Without gauge	P3A-RN91YNNN
1/8"	With gauge	P3A-RN91YGNN
1/4"	Without gauge	P3A-RN92YNNN
1/4"	With gauge	P3A-RN92YGNN

NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.



Operating information

120 psig (8.3 bar) Supply pressure (max):

Secondary pressure:

15 psig spring 1 to 15 psig (0.07 to 1.0 bar) 30 psig spring 6 to 30 psig (0.4 to 2.1 bar) 6 to 60 psig (0.4 to 4.1 bar) 60 psig spring 110 psig spring 6 to 110 psig (0.4 to 7.6 bar) 32°F to 125°F (0°C to 52°C) Operating temperature:

Flow capacity†:

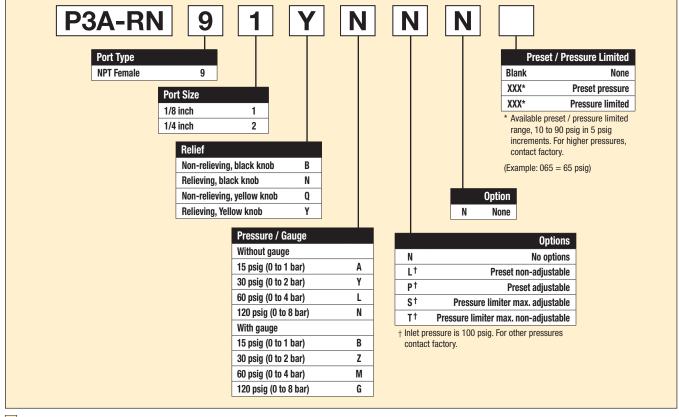
1/8" 13 scfm (6.1 dm³/s, ANR) High flow

1/4" 15 scfm (7.1 dm³/s, ANR)

Gauge ports (2): 1/8 inch Weight: 0.3 lb (0.14 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:









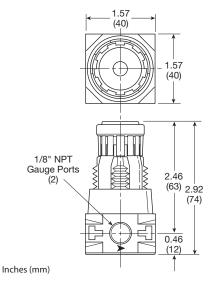
Air Preparation Products

Adjusting nut	Brass
Adjusting stem & spring	Steel
Poppet return spring	Stainless Steel
Body	Plastic
Bonnet, seat & piston	Plastic
Seals	Nitrile
Valve poppet	Plastic & nitrile

Repair and Service Kits

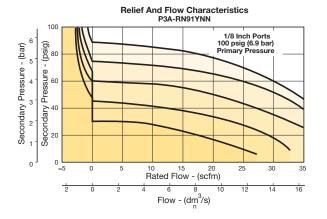
30 psig gauge, 1/8" NPT (0 to 2.1 bar)	K4515N18030
60 psig gauge, 1/8" NPT (0 to 4.1 bar)	K4515N18060
160 psig gauge, 1/8" NPT (0 to 11.0 bar)	K4515N18160
Mounting bracket kit* (includes panel mount nut)	PS417BP
Panel mount nut*	P78652
Unbalanced non-relieving, poppet / piston kit	PS428P
Unbalanced relieving, poppet / piston kit	PS426P
1-15 psig Spring (yellow)	P01176
1-30 psig spring (black)	P01175
1-60 psig spring (white)	P01174
5-110 psig spring (gold)	P01173

^{*} Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

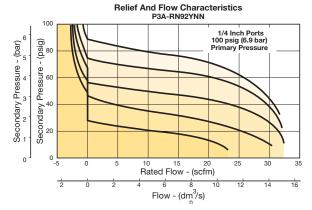


Flow Charts

P3A-R 1/8" Regulator



P3A-R 1/4" Regulator



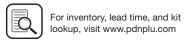
⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

J21

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



R34 Regulators - Miniature

- Diaphragm operated for fast response
- Large diaphragm to valve area ratio for precise regulation and high flow capacity
- Balanced valve design for precise regulation
- Available in 2 or 4 port design
- Available with a manifold mount to minimize plumbing
- Suitable for low temperature applications
- Non-rising adjusting knob
- 1/8", 1/4" ports (NPT, BSPP)





Relieving

Non-Relieving

Port		Part number	
size	Description	Without gauge	With gauge
1/8"	Relieving, 0 to 30 psig	R344-01A	R344-01AG
1/8"	Relieving, 0 to 60 psig	R344-01B	R344-01BG
1/8"	Relieving, 0 to 125 psig	R344-01C	R344-01CG
1/4"	Relieving, 0 to 30 psig	R344-02A	R344-02AG
1/4"	Relieving, 0 to 60 psig	R344-02B	R344-02BG
1/4"	Relieving, 0 to 125 psig	R344-02C	R344-02CG
Manifold	Relieving, 0 to 30 psig	R342-0MA	_
Manifold	Relieving, 0 to 60 psig	R342-0MB	_
Manifold	Relieving, 0 to 125 psig	R342-0MC	_





R344-02C

R342-0MC

Operating information

Supply pressure (max): 300 psig (0 to 20.7 bar)

Operating temperature: -40°F to 150°F (-40°C to 65.5°C)

Flow capacity†: High flow

1/8" 17 scfm (8.0 dm³/s, ANR) 1/4" 19 scfm (8.9 dm³/s, ANR)

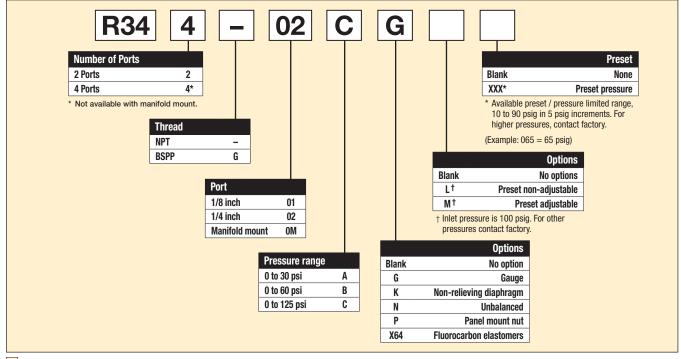
Gauge ports (2):

(no gauge port version available)

Weight: 0.25 lb (0.11 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:









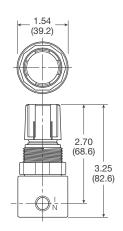
Material Specifications

Aluminum
Acetal
Nitrile
Brass
Steel
Acetal

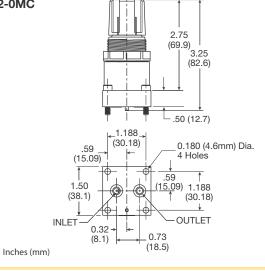
Repair and Service Kits

•	
Diaphragm assembly, non-relieving	GRP-96-726
Diaphragm assembly, relieving	GRP-96-725
0 to 30 psig (0 to 2.1 bar), spring, regulating	GRP-95-111
0 to 60 psig (0 to 4.1 bar) spring, regulating	GRP-96-718
0 to 125 psig (0 to 8.6 bar) spring, regulating	GRP-96-717
Panel mount nut, aluminum	R05X51-A
Panel mount nut, plastic	R05X51-P
Mounting bracket kit (includes panel mount nut)	SA161X57
1-1/2" Dial Face, 1/8 NPT, CBM, 0 to 60 psig (0 to 4.1 bar), gauge	K4515N18060
1-1/2" Dial Face, 1/8 NPT, CBM,	
0 to 160 psig (0 to 11.0 bar), gauge	K4515N18160
Tamperproof knob kit	P31KB00AT

R342 / R344

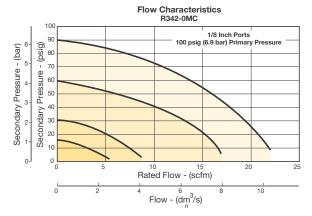


R342-0MC

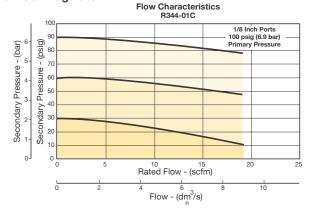


Flow Charts

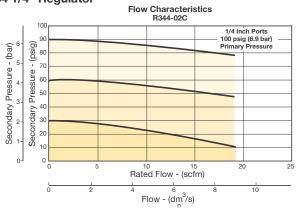
R34 1/8" Manifold Mount



R34 1/8" Regulator



R34 1/4" Regulator



⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





R25 Regulators - Miniature

- · Lightweight plastic body
- Unbalanced poppet standard
- Non-rising, push-to-lock adjusting knob
- Compact, 3.10 Inch (79 mm) high by 1.60 Inch (41 mm) wide
- Lightweight

Filters

Coalescers

Regulators

Filter/ Regulators

- Diaphragm operated
- 1/8", 1/4" ports (NPT)





Port size	Description	Part number
1/8"	Relieving, 0-125 reduced pressure, without gauge	R25-01C
1/4"	Relieving, 0-125 reduced pressure, without gauge	R25-02C

NOTE: 1.250 Dia. (31.8 mm) hole required for panel mounting.

Operating information

Supply pressure (max): Inlet 150 psig (10.0 bar)

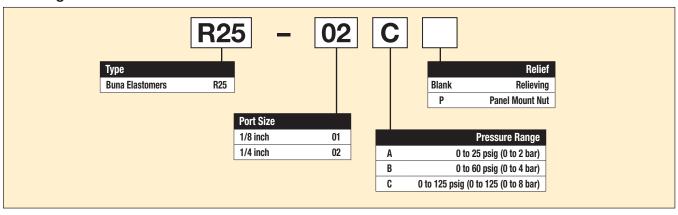
Operating temperature: 40°F to 125°F (4°C to 52°C)

Gauge ports (2): 1/8 inch

(can be used for full flow)

Weight: 0.25 lb (0.11 kg)

Ordering information:



J24







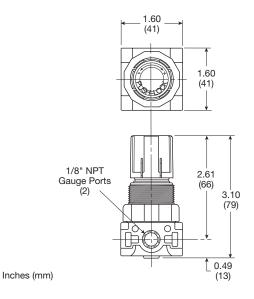
Lubricators

Material Specifications

Adjusting screw	Steel
Body	Acetal
Bonnet and seat	Acetal
Diaphragm	Buna N
Seals	Buna N
Springs	Stainless steel
Valve poppet	Buna N

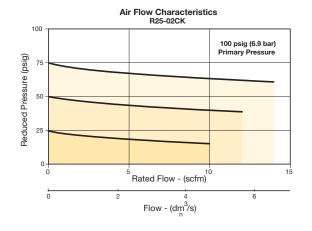
Repair and Service Kits

Panel mount nut, plastic	R05X51-P
Panel mount nut, aluminum	R05X51-A
Mounting bracket and nut	SA161X57
Relieving (Buna)	RKR25Y
Non-Relieving (Buna)	RKR25KY
0-25 psig spring	SPR-375-1
0-60 psig spring	SPR-376
0-125 psig spring	SPR-377



Flow Charts

R25 1/4" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

J25

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the design entitled. the pressure up to the desired setting.

Filter / Regulators

Filters

Coalescers

Regulators

R45 Regulators - Miniature

- · Lightweight plastic body
- Unbalanced poppet standard
- Non-rising, push-to-lock adjusting knob
- Compact, 3.43 inch (87.1 mm) high by 2.06 inch (52.3 mm)
- Lightweight
- Diaphragm operated
- 1/4", 3/8" ports (NPT)



Description	Part number
Relieving, 0-125 reduced pressure, without gauge	R45-02C
Relieving, 0-125 reduced pressure, without gauge	R45-03C
	Relieving, 0-125 reduced pressure, without gauge Relieving, 0-125 reduced pressure,

NOTE: 1.250 Dia. (31.8 mm) hole required for panel mounting.



Operating information

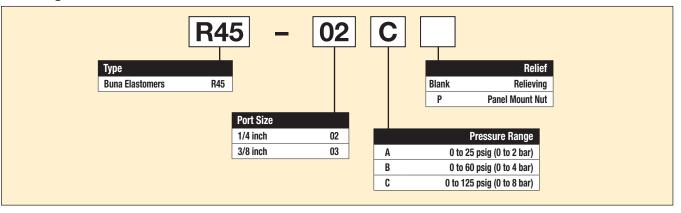
Inlet 150 psig (10.0 bar) Supply pressure (max): Operating temperature: 40°F to 125°F (4°C to 52°C)

Gauge ports (2):

(can be used for full flow)

Weight: 0.38 lb (0.17 kg)

Ordering information:



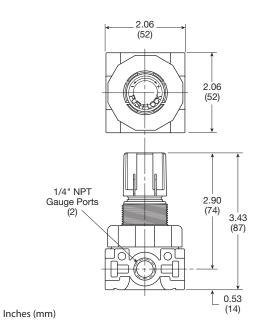




Adjusting screw	Steel
Body	Acetal
Bonnet and seat	Acetal
Diaphragm	Buna N
Seals	Buna N
Springs	Stainless steel
Valve Poppet	Buna N

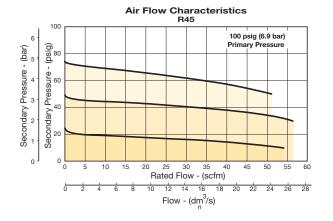
Repair and Service Kits

Panel mount nut, plastic	R05X51
Panel mount nut, aluminum	R05X51-A
Mounting bracket and nut	SA161X57
Relieving	RKR45Y
Non-Relieving	RKR45KY
0-25 psig spring	SPR-46
0-60 psig spring	SPR-47
0-125 psig spring	SPR-48



Flow Charts

R45 1/4" Regulator



⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

J27

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Economy Regulators

15R Regulators - Economy

- Solid control piston with resilient seat for service-free operation
- Non-rising "locking" adjusting knob
- Compact, 3.30 inch (84 mm) high by 2.12 inch (54 mm) wide
- Easily serviced

Filters

Coalescers

Regulators

Filter/

Lubricators

Miniature / Inline

• 1/4", 3/8" ports (NPT)



Port size	Description	Part number
1/4"	Without gauge	15R113FB
1/4"	With gauge	15R118FB
3/8"	Without gauge	15R213FB
3/8"	With gauge	15R218FB

NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.



Operating information

Supply pressure (max): 0 to 250 psig (0 to 17.2 bar)

Secondary pressure ranges

Standard 2 to 125 psig (0 to 8.6 bar) Medium 1 to 60 psig (0 to 4.1 bar) Medium 1 to 30 psig (0 to 1.7 bar) 1 to 15 psig (0 to 1 bar) Low Operating temperature: 32°F to 125°F (0°C to 52°C)

Flow capacity[†]:

1/4" High flow

21 scfm (9.9 dm³/s, ANR) 28 scfm (13.2 dm³/s, ANR)

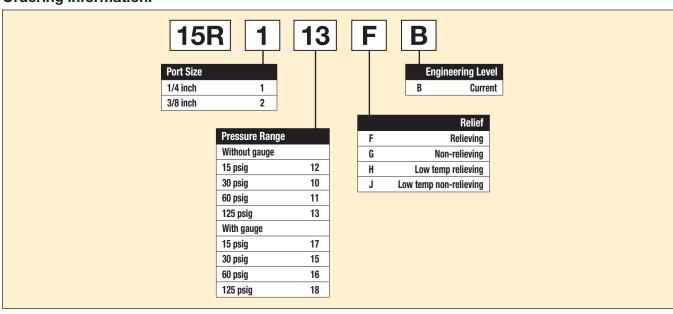
1/4 inch Gauge ports (2):

(can be used at full flow)

Weight: 0.5 lb (0.23 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:



J28





Low temperature

3/8"

Economy Regulators

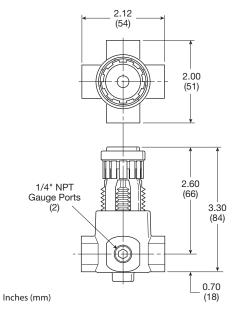
Material Specifications

Adjusting nut	Brass
Adjusting stem & spring	Steel
Body	Zinc
Bonnet, seat, piston & valve poppet	Plastic
Seals	Nitrile

Repair and Service Kits

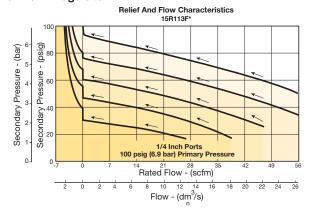
Body Service Kit – Unbalanced	PS424BP
Bonnet Assembly Kit	L01369
30 psig, 1/8" NPT (0 to 2.1 bar) gauge	K4515N18030
60 psig, 1/8" NPT (0 to 4.1 bar) gauge	K4515N18060
160 psig, 1/8" NPT (0 to 11.0 bar) gauge	K4515N18160
60 psig, 1/4" NPT (0 to 4.1 bar) gauge	K4520N14060
160 psig, 1/4" NPT (0 to 11.0 bar) gauge	K4520N14160
Mounting bracket kit* (Includes panel mount nut)	PS417BP
Panel mount nuts*, plastic	P78652
Panel mount nuts*, metal	P01531
Poppet / piston kit, unbalanced, non-relieving	PS428P
Poppet / piston kit, unbalanced, relieving	PS426P
Seal, unbalanced	PS454B
1-15 psig spring (yellow)	P01176
1-30 psig spring (black)	P01175
1-60 psig spring (white)	P01174
2-125 psig spring (gold)	P01173

^{*} Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

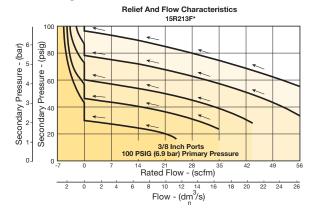


Flow Charts

15R 1/4" Regulator



15R 3/8" Regulator



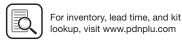
⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

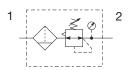




Mini Filter / Regulators

P31 Filter / Regulators - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- High efficiency 5 micron element as standard
- Excellent water removal efficiency
- · Robust but lightweight aluminum construction
- Positive bayonet latch to ensure correct & safe fitting
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation



Port size	Description (relieving)	Bowl / drain type	Part number
1/4"	125 psig (8 bar)	Poly / manual	P31EB92EGMBN5P
1/4"	125 psig (8 bar)	Poly / pulse	P31EB92EGBBN5P
1/4"	125 psig (8 bar)	Metal / manual	P31EB92EMMBN5P
1/4"	125 psig (8 bar)	Metal / pulse	P31EB92EMBBN5P



Operating information

Flow capacity*: 1/4 32 scfm (15 dm³/s, ANR)

Operating temperature[‡]:

14°F to 125°F (-10°C to 52°C) Plastic bowl Metal bowl 14°F to 150°F (-10°C to 65.5°C)

Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar)

Standard filtration 5 micron

Useful retention†: 0.4 US oz. (12 cm³) 0 to 30 psig (0 to 2 bar) Adjusting range pressure: 0 to 60 psig (0 to 4 bar)

0 to 125 psig (0 to 8 bar) 0 to 250 psig (0 to 17 bar) 1/8 NPT, BSPP, BSPT

Weight: 0.42 lb (0.19 kg)

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop.

** Non-gauge option only.

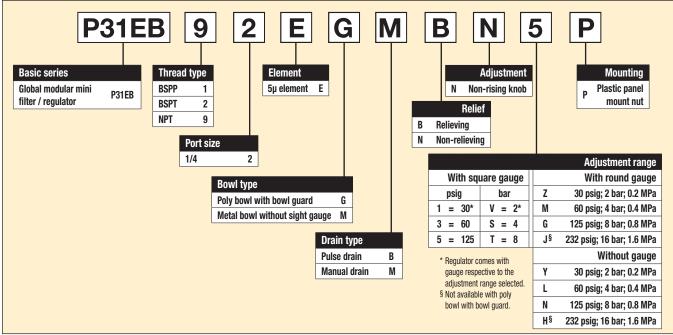
Gauge port (2 each)**:

[‡] Units with square gauges: 5°F to 150°F (-15°C to 65.5°C)

[†] Useful retention refers to volume below the quiet zone baffle.

Ordering Information:

Within ISO 8573-1: 1991 Class 3 (Particulates) Within ISO 8573-1: 2001 Class 6 (Particulates)



J30

Most popular.





Filters

Coalescers

Regulators

Regulators

Filter /

Lubricators

Regulators

Mini Filter / Regulators

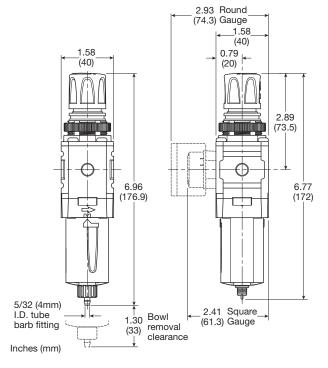
Material Specifications

Body	Aluminum
Adjustment knob	Acetal
Body cap	ABS
Bonnet	PBT
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Bowl guard	Nylon
Filter element	Polyethylene
Seals	Nitrile
Springs	Steel
Valve assembly	Brass / Nitrile
Diaphragm assembly	Brass / Nitrile
Panel nut	Acetal

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

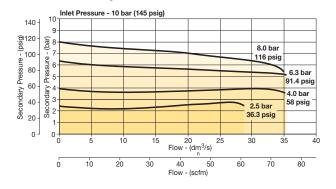
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Manual Drain Pulse Drain

Flow Charts

P31 1/4 Filter / Regulator



Repair and Service Kits

Plastic bowl / bowl guard manual drain	P31KB00BGM
Plastic bowl / bowl guard pulse drain	P31KB00BGB
Metal bowl / w/o sight gauge pulse drain	P31KB00BMB
5μ particle filter element	P31KA00ESE
Diaphragm repair kit - relieving	P31KB00RB
Diaphragm repair kit - non-relieving	P31KB00RC
Panel mount nut - aluminum	P31KA00MM
Panel mount nut - plastic	P31KA00MP
Angle bracket (attaches via panel nut)	P31KB00MR
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB

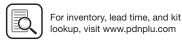
Gauges

J31

Square flush mount gauge	0-4 bar	K4511SCR04B
	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

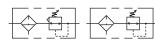




Miniature Filter / Regulators

B34 Filter / Regulator – Miniature

- Excellent water removal efficiency
- Diaphragm operated for fast operation
- Large diaphragm to valve area for precise regulation and high flow capacity
- Balanced valve design for precise regulation
- Space saving package offers both filter and regulator features in one integral unit
- Non-rising adjustment knob
- 1/8", 1/4" ports (NPT, BSPP)



Port		
size	Description ‡	Part number
1/8"	Poly bowl, twist drain	B344-01AGC
1/8"	Metal bowl, twist drain	B344-01DGC
1/4"	Poly bowl, twist drain	B344-02AGC
1/4"	Metal bowl, twist drain	B344-02DGC

[‡] For polycarbonate bowl, see caution in Engineering Section A. NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.



Operating information

Supply pressure (max):

Zinc bowl (D) 0 to 300 psig (0 to 20.7 bar) Poly bowl (A) 0 to 150 psig (0 to 10.3 bar) 40°F to 150°F (4.4°C to 52°C) Operating temperature:

Reduced pressure range:

0 to 25 psig (0 to 1.7 bar) 0 to 60 psig (0 to 4.1 bar) 2 to 125 psig (0.15 to 8.5 bar)

Flow capacity†:

High flow 1/8" 17 scfm (8 dm³/s, ANR)

1/4" 19 scfm (9 dm³/s, ANR)

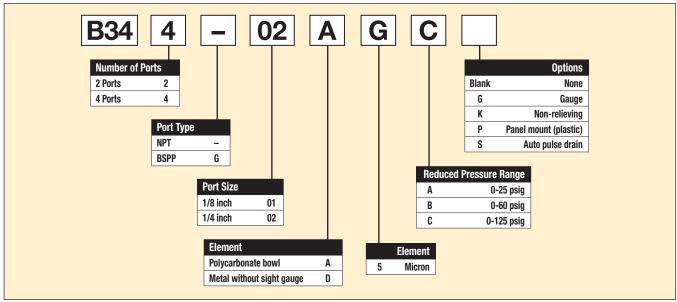
Bowl capacity: 1 oz.

Weight: 0.6 lb (0.27 kg) Zinc bowl Poly bowl 0.3 lb (0.14 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet and 75 psig no psig no flow secondary setting and 25% pressure drop.

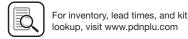
() Bowl type

Ordering information:









Filters

Coalescers

Regulators

Regulators

Filter/

Lubricators

Air Preparation Products Miniature / Inline

Material Specifications

Adjusting Knob	Acetal
Body	Aluminum
Polycarbonate bowl (A)	Polycarbonate
Metal bowl (D)	Zinc
Elastomers	Buna N
Filter Element	Sintered polyethylene
Filter retainer, vane plate	Acetal
Innervalve, diaphragm, button, drain	Brass

Repair and Service Kits

riopair aria corvido rato	
Adjusting knob	RRP-16-005-000
Zinc bowl (D)	BK505Y
Zinc bowl with auto pulse drain (D)	BK505SY
Polycarbonate bowl (A)	BK504Y
Polycarbonate bowl with auto pulse drain (A)	BK504SY
Automatic pulse drain (Maximum pressure = 175 psig)	RK504SY
5 micron element (All)	FRP-96-729
1-1/2" dial size, 1/8" back connection 0 to 60 psig (0 to 400 kPa), gauge	K4515N18060
1-1/2" dial size, 1/8" back connection 0 to 160 psig (0 to 1100 kPa), gauge	K4515N18160
Mounting bracket kit (includes plastic panel nut)	SA161X57
Panel mount nut, plastic	R05X51-P
Panel mount nut, aluminum	R05X51-A
Non-relieving diaphragm, valve assembly (All)	GRP-96-726
Relieving diaphragm, valve assembly (All)	GRP-96-725
0-25 psig gauge	GRP-95-111
0-60 psig gauge	GRP-96-718
0-125 psig gauge	GRP-96-717

⚠ WARNING

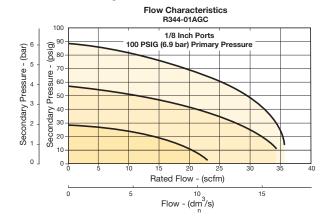
Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

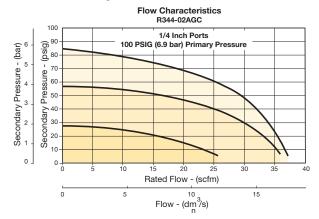
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

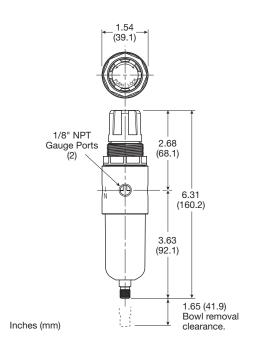
Flow Charts

B34 1/8" Filter / Regulator



B34 1/4" Filter / Regulator





J33

Filters

Coalescers

Regulators

Regulators

Filter /

Lubricators

Miniature / Inline

14E Filter / Regulator - Miniature

- Excellent water removal efficiency
- Unbalanced poppet standard
- Solid control piston for extended life
- Space saving package offers both filter and regulator features in one integral unit
- Non-rising adjustment knob
- Two full flow 1/8" gauge ports
- 1/8", 1/4" ports (NPT, BSPP, BSPT)



Port		
size	Description ‡	Part number
1/8"	Poly bowl, twist drain	14E01B13FC
1/8"	Metal bowl, twist drain	14E03B13FC
1/8"	Poly bowl, auto pulse drain	14E05B13FC
1/8"	Metal bowl, auto pulse drain	14E07B13FC
1/4"	Poly bowl, twist drain	14E11B13FC
1/4"	Metal bowl, twist drain	14E13B13FC
1/4"	Poly bowl, auto pulse drain	14E15B13FC
1/4"	Metal bowl, auto pulse drain	14E17B13FC

[‡] For polycarbonate bowl, see caution in Engineering Section A. NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.



Operating information

Supply pressure (max): Plastic bowl

0 to 150 psig (0 to 10.3 bar) Metal bowl 0 to 250 psig (0 to 17.2 bar)

Secondary pressure ranges

2 to 125 psig (0 to 8.6 bar) Standard Medium 1 to 30 psig (0 to 2.1 bar) Medium 1 to 60 psig (0 to 4.1 bar) Low 1 to 15 psig (0 to 1 bar)

Operating temperature:

32°F to 125°F (0°C to 52°C) Plastic bowl Metal bowl 32°F to 175°F (0°C to 80°C)

Flow capacity†:

16 scfm (7.6 dm³/s, ANR) High flow 1/8" 18 scfm (8.5 dm³/s, ANR)

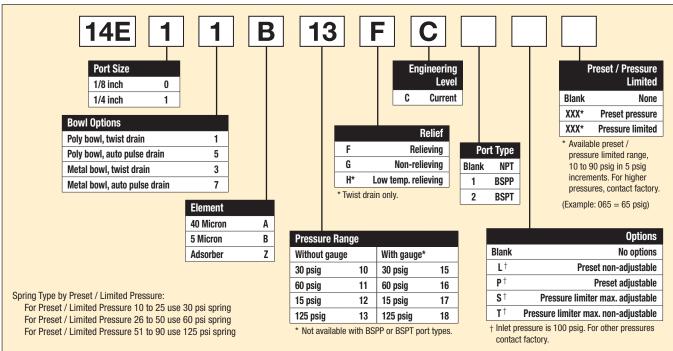
Bowl capacity: 1 oz. Auto pulse drain tube barb 1/8 inch 1/8 inch Gauge ports (2):

(can be used as additional full flow)

Weight: 0.4 lb (0.18 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet and 10 psig

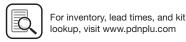
Ordering information:



J34







Material Specifications

Adjusting nut	Brass
Adjusting stem & spring	Steel
Body	Zinc
Bonnet, knob, seat, piston, holder & deflector	Plastic
Transparent bowl	Polycarbonate
Metal bowl (without sight gauge)	Zinc
Twist drain, body & stem	Plastic
Twist drain, seals	Nitrile
Auto pulse drain, piston & seals	Nitrile
Auto pulse drain, stem, seat, adaptor & washers	Aluminum
5 Micron elements (standard)	Plastic
40 Micron elements (optional)	Plastic
Adsorber elements (optional)	Activated charcoal
Seals	Nitrile

Repair and Service Kits

-	
Bonnet tamperproof kit	P01265
Poly bowl / auto drain	PS408BP
Poly bowl / twist drain	PS404P
Metal bowl / auto drain	PS451BP
Metal bowl / twist drain	PS447BP
40 micron element	PS401P
5 micron element	PS403P
Adsorber element	PS452P
30 psig (0 to 2.1 bar), gauge	K4515N18030
60 psig (0 to 4.1 bar)	K4515N18060
160 psig (0 to 11.0 bar) element	K4515N18160
Mounting bracket kit* (includes panel mount nut)	PS417BP
Panel mount nut*	P78652
Unbalanced, non-relieving	PS428P
Unbalanced, relieving	PS426P
1- 15 psig spring (yellow)	P01176
1- 30 psig spring (black)	P01175
1- 60 psig spring (white)	P01174
2- 125 psig spring (gold)	P01173

^{*}Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

⚠ WARNING

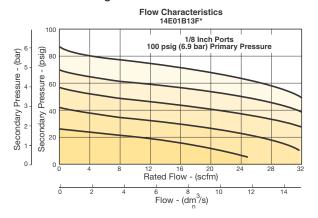
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

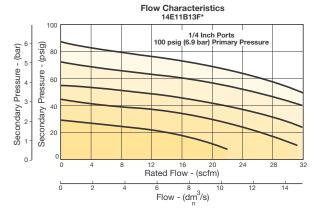
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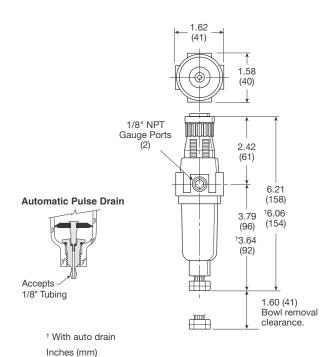
Flow Charts

14E 1/8" Filter / Regulator



14E 1/4" Filter / Regulator





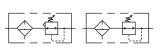




Economy Filter / Regulators

05E Filter / Regulator - Economy

- Space saving package offers both filter and regulator features for optimal performance
- Excellent water removal efficiency
- Rolling diaphragm for extended life
- Removable non-rising knob for tamper resistance
- Quick response, and accurate pressure regulation regardless of changing flow or inlet pressure
- 40 micron filter element standard
- 1/4", 3/8" ports (NPT)



Port size	Description ‡	Part number
1/4"	Poly bowl, metal guard, twist drain	05E12A13AB
1/4"	Poly bowl, metal guard, auto pulse drain	05E1PA13AB
3/8"	Poly bowl, metal guard, twist drain	05E22A13AB
3/8"	Poly bowl, metal guard, auto pulse drain	05E2PA13AB

[‡] For polycarbonate bowl, see caution in Engineering Section A. NOTE: 1.53 Dia. (39 mm) hole required for panel mounting.



Operating information

Supply pressure (max):

Plastic bowl 0 to 150 psig (0 to 10.3 bar) 0 to 250 psig (0 to 17.2 bar) Metal bowl

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C) Metal bowl 32°F to 175°F (0°C to 80°C)

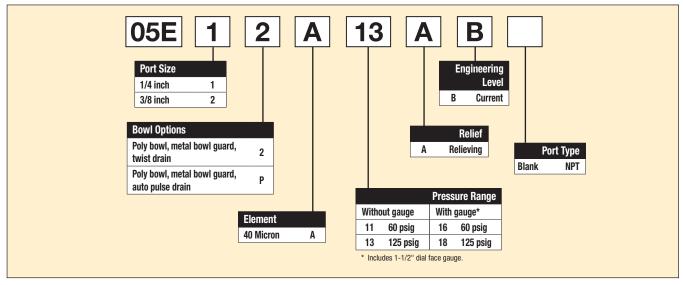
Flow capacity†:

1/4" 30 scfm (14.2 dm³/s, ANR) High flow 3/8" 40 scfm (18.9 dm³/s, ANR)

2 oz. Bowl capacity: Auto pulse drain tube barb: 1/8 inch 1/4 inch Gauge ports (2): Sump capacity: 0.9 oz. Weight: 1.35 lb (0.6 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

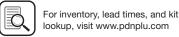
Ordering information:



J36







Lubricators

Filters

Coalescers

Regulators

Regulators

Filter/

Adjusting stem	Steel
Body	Zinc
Bonnet, internal parts	Plastic
Transparent bowl	Polycarbonate
Bowl guard	Steel
Collar	Plastic
Diaphragm	Nitrile
Drain	Plastic
40 micron element (standard)	Plastic
5 micron element (optional)	Plastic
Adsorber element (optional)	Activated charcoal
Knob	Plastic
Seals	Nitrile
Sight gauge	Polyamide (nylon)
Springs, poppet & control	Steel

Repair and Service Kits

Bowl guard kit	PS905P
Poly bowl, automatic pulse drain	PS995P
Poly bowl, twist drain	PS932P
Auto pulse drain	PS998P
Twist drain	PS512P
40 micron element	PS901P
5 micron element	PS902P
Adsorber element	PS931P
Sight gauge kit	PS914P
1-1/2" dial face 30 psig (0 to 2.1 bar), gauge	K4515N14030
1-1/2" dial face 60 psig (0 to 4.1 bar), gauge	K4515N14060
1-1/2" dial face 160 psig (0 to 11.0 bar), gauge	K4515N14160
1-1/2" dial face 300 psig (0 to 20.7 bar), gauge	K4515N14300
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
Mounting bracket kit (includes panel mount nut)	PS963P
Panel mount nut - metal	PS964P
1-30 psig spring	P04427
1-60 psig spring	P04426
2-125 psig spring	P04425
2-200 psig spring	P02934
Relieving service kit	PS908P
Bonnet assembly kit	PS915P

⚠ WARNING

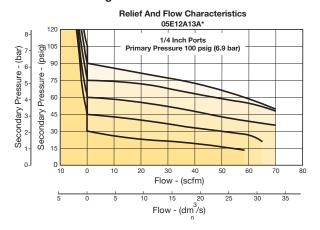
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

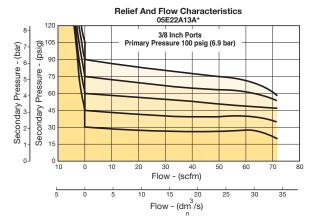
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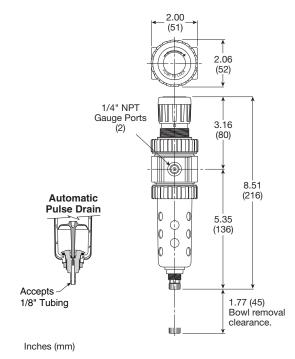
Flow Charts

05E 1/4" Filter / Regulator



05E 3/8" Filter / Regulator









Miniature Mist Lubricators

02L Lubricator - Miniature

- Extends the service life of air operated hand tools
- Reduces downtime of air operated equipment, saves money
- Small / lightweight
- Automatic lubrication with air tool operation
- · Adjustable oil flow

Filters

Coalescers

Regulators

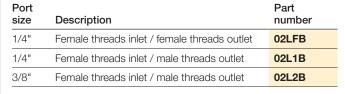
Filter/

- Corrosion resistant
- Full swivel outlet port
- Integral 1/4", 3/8" ports (NPT, BSPT)



Application

In-Line Lubricators assure proper lubrication for small pneumatic hand tools. These in-line lubricators put the oil source right at the tool. Oil capacity is 1/4 oz. (1 ml), enough to last through an average 8-hour shift. This lubricator requires cyclical or intermittent airflow for proper operation, and consequently works best when installed at the tool inlet or on a short hose near the tool. The 02L cannot be filled under pressure.





Operating information

Supply pressure (max): 200 psig (13.8 bar)

Operating temperature: 32°F to 150°F (0°C to 65.6°C)

Flow capacity[†]:

High flow 1/4" 29 scfm (13.6 dm³/s, ANR) 3/8" 30 scfm (14.2 dm³/s, ANR)

Oil capacity: 0.25 oz. (7.4 cm³)
Weight: 0.2 lb (0.1 kg)

[†] scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

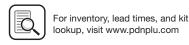


Lubricators

Miniature / Inline Products







Material Specifications

Body	Aluminum
Seals	Nitrile

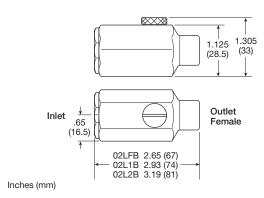
Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

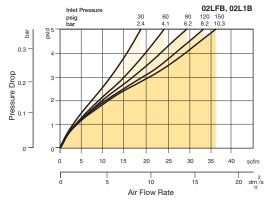
Replacement Kits

Fill plug kit, brass fill plug and o-ring	PS434
O-ring repair kit	PS435

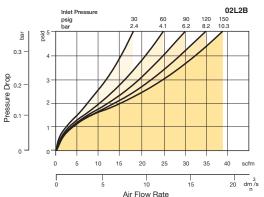


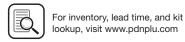
Flow Charts

02L 1/4" In-Line Lubricator



02L 3/8" In-Line Lubricator





J39

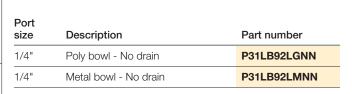
Mini Lubricators

P31 Lubricators - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Proportional oil delivery over a wide range of air flows
- Finger tip ratchet control for precise oil drip rate adjustment



Lubricator with drain





Operating information

Flow capacity*:

1/4 Operating temperature:

40 scfm (19 dm³/s, ANR)

Plastic bowl Metal bowl

14°F to 125°F (-10°C to 52°C) 14°F to 150°F (-10°C to 65.5°C)

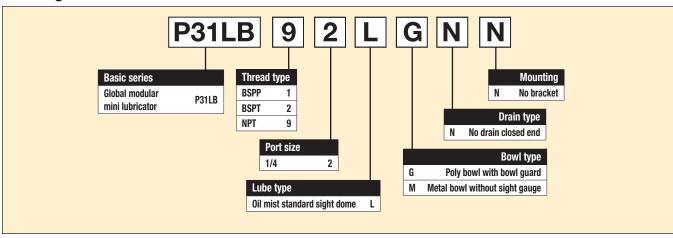
Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar) 0.6 US oz. (18 cm³) Bowl capacity:

Weight: 0.29 lb (0.13 kg)

* Inlet pressure 91.3 psig (6.3 bar). Pressure drop 4.9 psig (0.34 bar).

Ordering Information:



Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C) (DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING

SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





Air Preparation Products Miniature / Inline

Material Specifications

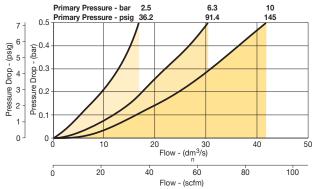
Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Seals	Nitrile
Sight dome	Polycarbonate
Suggested lubricant	ISO / ASTM VG32
Pick-up filter	Sintered bronze

Repair and Service Kits

riopan and corrido rato	
Plastic bowl / bowl guard no drain	P31KB00BGN
Metal bowl / w/o sight gauge no drain	P31KB00BMN
Drip control assembly	P32KA00PG
Fill plug	P31KA00PL
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

P31LB 1/4" Lubricator

Flow Charts



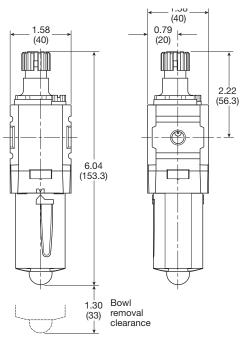
Filter / Regulators Lubricators

Filters

Coalescers

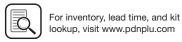
Regulators





Inches (mm)





Miniature Mist Lubricators

04L Mist Lubricators - Miniature

- Proportional oil delivery over a wide range of air flows
- · Precision needle valve assures repeatable oil delivery and provides simple adjustment of delivery rate
- Ideal for low and high flow applications with changing
- Transparent sight dome for 360° visibility
- Integral 1/8", 1/4" ports (NPT, BSPP, BSPT)



Port size	Description ‡	Part number
1/8"	Poly bowl, no drain	04L00GB
1/8"	Metal bowl, no gauge, twist drain	04L03GB
1/4"	Poly bowl, no drain	04L10GB
1/4"	Metal bowl, no gauge, twist drain	04L13GB

[‡] For polycarbonate bowl and sight dome, see caution in Engineering Section A.



Operating information

Supply pressure (max):

Plastic bowl 150 psig (10.3 bar) 250 psig (17.2 bar) Metal bowl

Operating temperature:

32°F to 125°F (0°C to 52°C) Plastic bowl Metal bowl 32°F to 175°F (0°C to 80°C)

Flow capacity[†]:

1/8" 20 scfm (9.4 dm³/s, ANR) High flow 20 scfm (9.4 dm³/s, ANR)

Minimum flow 0.5 scfm (0.24 dm³/s, ANR) at

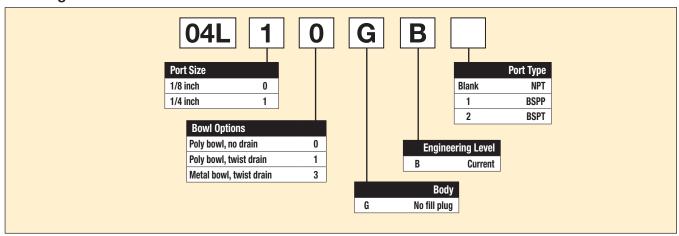
100 psig (6.9 bar) Bowl capacity: 1 oz.

0.4 lb (0.18 kg) Weight:

† scfm = Standard cubic feet per minute at 90 psig inlet and

5 psig pressure drop.

Ordering information:

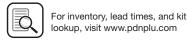


Suggested Lubricant F442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C) (DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





Filters

Coalescers

Regulators

Filter/

Lubricators

Air Preparation Products Miniature / Inline

Material Specifications

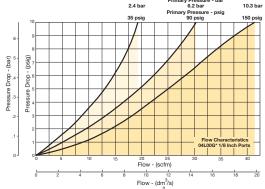
Body	Zinc
Transparent bowls	Polycarbonate
Metal bowl (without sight gauge)	Zinc
Drains, twist – body & nut	Plastic
Seals	Nitrile
Sight dome	Polycarbonate

Repair and Service Kits

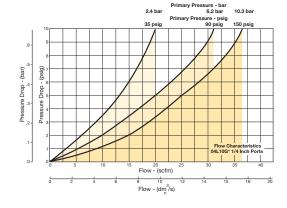
-	
Poly bowl / no drain kit	PS421P
Poly bowl / twist drain kit	PS420P
Metal bowl / twist drain (no sight gauge) kit	PS447BP
Mounting bracket kit	PS419
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

04L 1/8" Lubricator

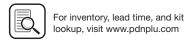
Flow Charts



04L 1/4" Lubricator



1.73 (44) 2.16 (55) 5.80 (147) 15.94 (151) (92) 13.78 (96) 1.60 (41) Bowl removal clearance.



J43

Safety Guide For Selecting And Using Pneumatic Division Products And Related Accessories

∕!\ WARNING:

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF PNEUMATIC DIVISION PRODUCTS, ASSEMBLIES OR RELATED ITEMS ("PRODUCTS") CAN CAUSE DEATH, PERSONAL INJURY, AND PROPERTY DAMAGE. POSSIBLE CONSEQUENCES OF FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THESE PRODUCTS INCLUDE BUT ARE NOT LIMITED TO:

- Unintended or mistimed cycling or motion of machine members or failure to cycle
- Work pieces or component parts being thrown off at high speeds.
- Failure of a device to function properly for example, failure to clamp or unclamp an associated item or device.
- Explosion
- Suddenly moving or falling objects.
- Release of toxic or otherwise injurious liquids or gasses.

Before selecting or using any of these Products, it is important that you read and follow the instructions below.

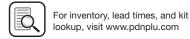
1. GENERAL INSTRUCTIONS

- **1.1. Scope:** This safety guide is designed to cover general guidelines on the installation, use, and maintenance of Pneumatic Division Valves, FRLs (Filters, Pressure Regulators, and Lubricators), Vacuum products and related accessory components.
- **1.2. Fail-Safe:** Valves, FRLs, Vacuum products and their related components can and do fail without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of associated valves, FRLs or Vacuum products will not endanger persons or property.
- **1.3 Relevant International Standards:** For a good guide to the application of a broad spectrum of pneumatic fluid power devices see: ISO 4414:1998, Pneumatic Fluid Power General Rules Relating to Systems. See www.iso.org for ordering information.
- **1.4. Distribution:** Provide a copy of this safety guide to each person that is responsible for selection, installation, or use of Valves, FRLs or Vacuum products. Do not select, or use Parker valves, FRLs or vacuum products without thoroughly reading and understanding this safety guide as well as the specific Parker publications for the products considered or selected.
- 1.5. User Responsibility: Due to the wide variety of operating conditions and applications for valves, FRLs, and vacuum products Parker and its distributors do not represent or warrant that any particular valve, FRL or vacuum product is suitable for any specific end use system. This safety guide does not analyze all technical parameters that must be considered in selecting a product. The user, through its own analysis and testing, is solely responsible for:
 - Making the final selection of the appropriate valve, FRL, Vacuum component, or accessory.
 - Assuring that all user's performance, endurance, maintenance, safety, and warning requirements are met and that the application
 presents no health or safety hazards.
 - Complying with all existing warning labels and / or providing all appropriate health and safety warnings on the equipment on which the valves, FRLs or Vacuum products are used; and,
 - Assuring compliance with all applicable government and industry standards.
- 1.6. Safety Devices: Safety devices should not be removed, or defeated.
- 1.7. Warning Labels: Warning labels should not be removed, painted over or otherwise obscured.
- **1.8. Additional Questions:** Call the appropriate Parker technical service department if you have any questions or require any additional information. See the Parker publication for the product being considered or used, or call 1-800-CPARKER, or go to www.parker.com, for telephone numbers of the appropriate technical service department.

2. PRODUCT SELECTION INSTRUCTIONS

- **2.1. Flow Rate:** The flow rate requirements of a system are frequently the primary consideration when designing any pneumatic system. System components need to be able to provide adequate flow and pressure for the desired application.
- **2.2. Pressure Rating:** Never exceed the rated pressure of a product. Consult product labeling, Pneumatic Division catalogs or the instruction sheets supplied for maximum pressure ratings.
- 2.3. Temperature Rating: Never exceed the temperature rating of a product. Excessive heat can shorten the life expectancy of a product and result in complete product failure.
- **2.4. Environment:** Many environmental conditions can affect the integrity and suitability of a product for a given application. Pneumatic Division products are designed for use in general purpose industrial applications. If these products are to be used in unusual circumstances such as direct sunlight and/or corrosive or caustic environments, such use can shorten the useful life and lead to premature failure of a product.
- 2.5. Lubrication and Compressor Carryover: Some modern synthetic oils can and will attack nitrile seals. If there is any possibility of synthetic oils or greases migrating into the pneumatic components check for compatibility with the seal materials used. Consult the factory or product literature for materials of construction.
- 2.6. Polycarbonate Bowls and Sight Glasses: To avoid potential polycarbonate bowl failures:
 - Do not locate polycarbonate bowls or sight glasses in areas where they could be subject to direct sunlight, impact blow, or temperatures outside of the rated range.
 - Do not expose or clean polycarbonate bowls with detergents, chlorinated hydro-carbons, keytones, esters or certain alcohols.
 - Do not use polycarbonate bowls or sight glasses in air systems where compressors are lubricated with fire resistant fluids such as phosphate ester and di-ester lubricants.





www.parker.com/pneumatics

Parker Pneumatic

Air Preparation Products Safety Guide

- 2.7. Chemical Compatibility: For more information on plastic component chemical compatibility see Pneumatic Division technical bulletins Tec-3, Tec-4, and Tec-5
- 2.8. Product Rupture: Product rupture can cause death, serious personal injury, and property damage.
 - Do not connect pressure regulators or other Pneumatic Division products to bottled gas cylinders.
 - Do not exceed the maximum primary pressure rating of any pressure regulator or any system component.
 - Consult product labeling or product literature for pressure rating limitations.

3. PRODUCT ASSEMBLY AND INSTALLATION INSTRUCTIONS

- 3.1. Component Inspection: Prior to assembly or installation a careful examination of the valves. FRLs or vacuum products must be performed. All components must be checked for correct style, size, and catalog number. DO NOT use any component that displays any signs of nonconformance.
- 3.2. Installation Instructions: Parker published Installation Instructions must be followed for installation of Parker valves, FRLs and vacuum components. These instructions are provided with every Parker valve or FRL sold, or by calling 1-800-CPARKER, or at www.parker.com.
- 3.3. Air Supply: The air supply or control medium supplied to Valves, FRLs and Vacuum components must be moisture-free if ambient temperature can drop below freezing

4. VALVE AND FRL MAINTENANCE AND REPLACEMENT INSTRUCTIONS

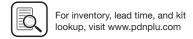
- 4.1. Maintenance: Even with proper selection and installation, valve, FRL and vacuum products service life may be significantly reduced without a continuing maintenance program. The severity of the application, risk potential from a component failure, and experience with any known failures in the application or in similar applications should determine the frequency of inspections and the servicing or replacement of Pneumatic Division products so that products are replaced before any failure occurs. A maintenance program must be established and followed by the user and, at minimum, must include instructions 4.2 through 4.9.
- **4.2.** Installation and Service Instructions: Before attempting to service or replace any worn or damaged parts consult the appropriate Service Bulletin for the valve or FRL in question for the appropriate practices to service the unit in question. These Service and Installation Instructions are provided with every Parker valve and FRL sold, or are available by calling 1-800-CPARKER, or by accessing the Parker web site at www.parker.com.
- 4.3. Lockout / Tagout Procedures: Be sure to follow all required lockout and tagout procedures when servicing equipment. For more information see: OSHA Standard - 29 CFR, Part 1910.147, Appendix A, The Control of Hazardous Energy - (Lockout / Tagout)
- 4.4. Visual Inspection: Any of the following conditions requires immediate system shut down and replacement of worn or damaged
 - Air leakage: Look and listen to see if there are any signs of visual damage to any of the components in the system. Leakage is an indication of worn or damaged components.
 - Damaged or degraded components: Look to see if there are any visible signs of wear or component degradation.
 - Kinked, crushed, or damaged hoses. Kinked hoses can result in restricted air flow and lead to unpredictable system behavior.
 - Any observed improper system or component function: Immediately shut down the system and correct malfunction.
 - Excessive dirt build-up: Dirt and clutter can mask potentially hazardous situations.

Caution: Leak detection solutions should be rinsed off after use.

4.5. Routine Maintenance Issues:

- · Remove excessive dirt, grime and clutter from work areas.
- Make sure all required guards and shields are in place.
- 4.6. Functional Test: Before initiating automatic operation, operate the system manually to make sure all required functions operate properly and safely.
- 4.7. Service or Replacement Intervals: It is the user's responsibility to establish appropriate service intervals. Valves, FRLs and vacuum products contain components that age, harden, wear, and otherwise deteriorate over time. Environmental conditions can significantly accelerate this process. Valves, FRLs and vacuum components need to be serviced or replaced on routine intervals. Service intervals need to be established based on:
 - Previous performance experiences.
 - Government and / or industrial standards.
 - When failures could result in unacceptable down time, equipment damage or personal injury risk.
- **4.8. Servicing or Replacing of any Worn or Damaged Parts:** To avoid unpredictable system behavior that can cause death, personal injury and property damage:
 - Follow all government, state and local safety and servicing practices prior to service including but not limited to all OSHA Lockout Tagout procedures (OSHA Standard - 29 CFR, Part 1910.147, Appendix A, The Control of Hazardous Energy - Lockout / Tagout).
 - Disconnect electrical supply (when necessary) before installation, servicing, or conversion.
 - Disconnect air supply and depressurize all air lines connected to system and Pneumatic Division products before installation, service,
 - Installation, servicing, and / or conversion of these products must be performed by knowledgeable personnel who understand how pneumatic products are to be applied.
 - · After installation, servicing, or conversions air and electrical supplies (when necessary) should be connected and the product tested for proper function and leakage. If audible leakage is present, or if the product does not operate properly, do not put product or system into use.
 - · Warnings and specifications on the product should not be covered or painted over. If masking is not possible, contact your local representative for replacement labels.
- 4.9. Putting Serviced System Back into Operation: Follow the guidelines above and all relevant Installation and Maintenance Instructions supplied with the valve FRL or vacuum component to insure proper function of the system.





PARKER-HANNIFIN CORPORATION OFFER OF SALE

1. Definitions. As used herein, the following terms have the meanings indicated

Buyer: means any customer receiving a Quote for Products from Seller.

means any tangible part, system or component to be supplied by

the Seller.

Products: means the Goods, Services and/or Software as described in a

Quote provided by the Seller.

Quote: means the offer or proposal made by Seller to Buyer for the supply

of Products.

Seller: means Parker-Hannifin Corporation, including all divisions and

businesses thereof.

Services: means any services to be supplied by the Seller.

Software: means any software related to the Products, whether embedded

or separately downloaded.

Terms: means the terms and conditions of this Offer of Sale or any newer version of the same as published by Seller electronically at

www.parker.com/saleterms

- 2. <u>Terms.</u> All sales of Products by Seller are contingent upon, and will be governed by, these Terms and, these Terms are incorporated into any Quote provided by Seller to any Buyer. Buyer's order for any Products whether communicated to Seller verbally, in writing, by electronic date interface or other electronic commerce, shall constitute acceptance of these Terms. Seller objects to any contrary or additional terms or conditions of Buyer. Reference in Seller's order acknowledgement to Buyer's purchase order or purchase order number shall in no way constitute an acceptance of any of Buyer's terms of purchase. No modification to these Terms will be binding on Seller unless agreed to in writing and signed by an authorized representative of Seller.
- 3. Price: Payment. The Products set forth in Seller's Quote are offered for sale at the prices indicated in Seller's Quote. Unless otherwise specifically stated in Seller's Quote, prices are valid for thirty (30) days and do not include any sales, use, or other taxes or duties. Seller reserves the right to modify prices at any time to adjust for any raw material price fluctuations. Unless otherwise specified by Seller, all prices are F.C.A. Seller's facility (INCOTERMS 2010). All sales are contingent upon credit approval and payment for all purchases is due thirty (30) days from the date of invoice (or such date as may be specified in the Quote). Unpaid invoices beyond the specified payment date incur interest at the rate of 1.5% per month or the maximum allowable rate under applicable law.
- 4. Shipment; Delivery: Title and Risk of Loss. All delivery dates are approximate. Seller is not responsible for damages resulting from any delay. Regardless of the manner of shipment, delivery occurs and title and risk of loss or damage pass to Buyer, upon placement of the Products with the shipment carrier at Seller's facility. Unless otherwise agreed, Seller may exercise its judgment in choosing the carrier and means of delivery. No deferment of shipment at Buyers' request beyond the respective indicated shipping date will be made except on terms that will indemnify, defend and hold Seller harmless against all loss and additional expense. Buyer shall be responsible for any additional shipping charges incurred by Seller due to Buyer's acts or omissions.
- 5. Warranty. The warranty related to the Products is as follows: (i) Goods are warranted against defects in material or workmanship for a period of twelve (12) months from the date of delivery or 2,000 hours of use, whichever occurs first; (ii) Services shall be performed in accordance with generally accepted practices and using the degree of care and skill that is ordinarily exercised and customary in the field to which the Services pertain and are warranted for a period of six (6) months from the completion of the Services by Seller; and (iii) Software is only warranted to perform in accordance with applicable specifications provided by Seller to Buyer for ninety (90) days from the date of delivery or, when downloaded by a Buyer or end-user, from the date of the initial download. All prices are based upon the exclusive limited warranty stated above, and upon the following disclaimer:

DISCLAIMER OF WARRANTY: THIS WARRANTY IS THE SOLE AND ENTIRE WARRANTY PERTAINING TO PRODUCTS. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS AND IMPLIED, INCLUDING DESIGN, NONINFRINGEMENT, MERCHANTABILITY, AND FITNESS FOR A PARTICULAR PURPOSE. SELLER DOES NOT WARRANT THAT THE SOFTWARE IS ERROR-FREE OR FAULT-TOLERANT, OR THAT BUYER'S USE THEREOF WILL BE SECURE OR UNINTERRUPTED. BUYER AGREES AND ACKNOWLEDGES THAT UNLESS OTHERWISE AUTHORIZED IN WRITING BY SELLER THE SOFTWARE SHALL NOT BE USED IN CONNECTION WITH HAZARDOUS OR HIGH RISK ACTIVITIES OR ENVIRONMENTS. EXCEPT AS EXPRESSLY STATED HEREIN, ALL PRODUCTS ARE PROVIDED "AS IS".

- 6. <u>Claims; Commencement of Actions</u>. Buyer shall promptly inspect all Products upon receipt. No claims for shortages will be allowed unless reported to the Seller within ten (10) days of delivery. Buyer shall notify Seller of any alleged breach of warranty within thirty (30) days after the date the non-conformance is or should have been discovered by Buyer. Any claim or action against Seller based upon breach of contract or any other theory, including tort, negligence, or otherwise must be commenced within twelve (12) months from the date of the alleged breach or other alleged event, without regard to the date of discovery.
- 7. LIMITATION OF LIABILITY. IN THE EVENT OF A BREACH OF WARRANTY, SELLER WILL, AT ITS OPTION, REPAIR OR REPLACE THE NON-CONFORMING PRODUCT, RE-PERFORM THE SERVICES, OR REFUND THE PURCHASE PRICE PAID WITHIN A REASONABLE PERIOD OF TIME. IN NO EVENT IS SELLER LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF, OR AS THE RESULT OF, THE SALE, DELIVERY, NON-DELIVERY, SERVICING, NON-COMPLETION OF SERVICES, USE, LOSS OF USE OF, OR INABILITY TO USE THE PRODUCTS OR ANY PART THEREOF, LOSS OF DATA, IDENTITY, PRIVACY, OR CONFIDENTIALITY, OR FOR ANY CHARGES OR EXPENSES OF ANY NATURE INCURRED WITHOUT SELLER'S WRITTEN CONSENT, WHETHER BASED IN CONTRACT, TORT OR OTHER LEGAL THEORY. IN NO EVENT SHALL SELLER'S LIABILITY UNDER ANY CLAIM MADE BY BUYER EXCEED THE PURCHASE PRICE PAID FOR THE PRODUCTS.
- 8. Loss to Buyer's Property. Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which are or become Buyer's property, will be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer ordering the Products manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.
- 9. Special Tooling. Special Tooling includes but is not limited to tooling, jigs, fixtures and associated manufacturing equipment acquired or necessary to manufacture Products. A tooling charge may be imposed for any Special Tooling. Such Special Tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in Special Tooling belonging to Seller that is utilized in the manufacture of the Products, even if such Special Tooling has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller has the right to alter, discard or otherwise dispose of any Special Tooling or other property in its sole discretion at any time.
- 10. <u>Security Interest</u>. To secure payment of all sums due, Seller retains a security interest in all Products delivered to Buyer and, Buyer's acceptance of these Terms is deemed to be a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect its security interest.

- 11. <u>User Responsibility</u>. The Buyer through its own analysis and testing, is solely responsible for making the final selection of the Products and assuring that all performance, endurance, maintenance, safety and warning requirements of the application of the Products are met. The Buyer must analyze all aspects of the application and follow applicable industry standards, specifications, and other technical information provided with the Product. If Seller provides Product options based upon data or specifications provided by the Buyer, the Buyer is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the Products. In the event the Buyer is not the end-user, Buyer will ensure such end-user complies with this paragraph.
- 12. <u>Use of Products, Indemnity by Buyer.</u> Buyer shall comply with all instructions, guides and specifications provided by Seller with the Products. <u>Unauthorized Uses.</u> If Buyer uses or resells the Products for any uses prohibited in Seller's instructions, guides or specifications, or Buyer otherwise fails to comply with Seller's instructions, guides and specifications, Buyer acknowledges that any such use, resale, or non-compliance is at Buyer's sole risk. Buyer shall indemnify, defend, and hold Seller harmless from any losses, claims, liabilities, damages, lawsuits, judgments and costs (including attorney fees and defense costs), whether for personal injury, property damage, intellectual property infringement or any other claim, brought by or incurred by Buyer, Buyer's employees, or any other person, arising out of: (a) improper selection, application, design, specification or other misuse of Products provided by Seller; (b) any act or omission, negligent or otherwise, of Buyer; (c) Seller's use of patterns, tooling, equipment, plans, drawings, designs or specifications or other information or things furnished by Buyer; (d) damage to the Products from an external cause, repair or attempted repair by anyone other than Seller, failure to follow instructions, guides and specifications provided by Seller, use with goods not provided by Seller, or opening, modifying, deconstructing or tampering with the Products for any reason; or (e) Buyer's failure to comply with these Terms. Seller shall not indemnify Buyer under any circumstance except as otherwise provided in these Terms.
- 13. <u>Cancellations and Changes</u>. Buyer may not cancel or modify any order for any reason, except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage. Seller, at any time, may change Product features, specifications, designs and availability.
- 14. <u>Limitation on Assignment</u>. Buyer may not assign its rights or obligations without the prior written consent of Seller.
- 15. Force Majeure. Seller does not assume the risk and is not liable for delay or failure to perform any of Seller's obligations by reason of events or circumstances beyond its reasonable control ("Events of Force Majeure"). Events of Force Majeure shall include without limitation: accidents, strikes or labor disputes, acts of any government or government agency, acts of nature, delays or failures in delivery from carriers or suppliers, shortages of materials, or any other cause beyond Seller's reasonable control.
- 16. Waiver and Severability. Failure to enforce any provision of these Terms will not invalidate that provision; nor will any such failure prejudice Seller's right to enforce that provision in the future. Invalidation of any provision of these Terms by legislation or other rule of law shall not invalidate any other provision herein and, the remaining provisions will remain in full force and effect.
- 17. <u>Termination</u>. Seller may terminate any agreement governed by or arising from these Terms for any reason and at any time by giving Buyer thirty (30) days prior written notice. Seller may immediately terminate, in writing, if Buyer: (a) breaches any provision of these Terms (b) appoints a trustee, receiver or custodian for all or any part of Buyer's property (c) files a petition for relief in bankruptcy on its own behalf, or one if filed by a third party (d) makes an assignment for the benefit of creditors; or (e) dissolves its business or liquidates all or a majority of its assets.
- 18. Ownership of Software. Seller retains ownership of all Software supplied to Buyer hereunder. In no event shall Buyer obtain any greater right in and to the Software than a right in the nature of a license limited to the use thereof and subject to compliance with any other terms provided with the Software
- 19. Indemnity for Infringement of Intellectual Property Rights.

 Seller is not liable for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights ("Intellectual Property Rights") except as provided in this Section. Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on a third party laim that one or more of the Products sold hereunder infringes the Intellectual Property Rights of a third party in the country of delivery of the Products by the Seller to the Buyer. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of any such claim, and Seller having sole control over the defense of the claim including all negotiations for settlement or compromise. If one or more Products sold hereunder is subject to such a claim, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Products, replace or modify the Products so as to render them non-infringing, or offer to accept return of the Products and refund the purchase price less a reasonable allowance for depreciation. Seller has no obligation or liability for any claim of infringement: (i) arising from information provided by Buyer; or (ii) directed to any Products provided hereunder for which the designs are specified in whole or part by Buyer; or (iii) resulting from the modification, combination or use in a system of any Products provided hereunder. The foregoing provisions of this Section constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for such claims of infringement of Intellectual Property Rights.
- 20. Governing Law. These Terms and the sale and delivery of all Products are deemed to have taken place in, and shall be governed and construed in accordance with, the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to the sale and delivery of the Products.
- 21. Entire Agreement. These Terms, along with the terms set forth in the main body of any Quote, forms the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale. In the event of a conflict between any term set forth in the main body of a Quote and these Terms, the terms set forth in the main body of the Quote shall prevail. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter shall have no effect. These Terms may not be modified unless in writing and signed by an authorized representative of Seller.
- 22. Compliance with Laws. Buyer agrees to comply with all applicable laws, regulations, and industry and professional standards, including those of the United States of America, and the country or countries in which Buyer may operate, including without limitation the U.S. Foreign Corrupt Practices Act ("FCPA"), the U.S. Anti-Kickback Act ("Anti-Kickback Act"), U.S. and E.U. export control and sanctions laws ("Export Laws"), the U.S. Food Drug and Cosmetic Act ("FDCA"), and the rules and regulations promulgated by the U.S. Food and Drug Administration ("FDA"), each as currently amended. Buyer agrees to indemnify, defend, and hold harmless Seller from the consequences of any violation of such laws, regulations and standards by Buyer, its employees or agents. Buyer acknowledges that it is familiar with all applicable provisions of the FCPA, the Anti-Kickback Act, Export Laws, the FDCA and the FDA and certifies that Buyer will adhere to the requirements thereof and not take any action that would make Seller violate such requirements. Buyer represents and agrees that Buyer will not make any payment or give anything of value, directly or indirectly, to any governmental official, foreign political party or official thereof, candidate for foreign political office, or commercial entity or person, for any improper purpose, including the purpose of influencing such person to purchase Products or otherwise benefit the business of Seller. Buyer further represents and agrees that it will not receive, use, service, transfer or ship any Product from Seller in a manner or for a purpose that violates Export Laws or would cause Seller to be in violation of Export Laws.